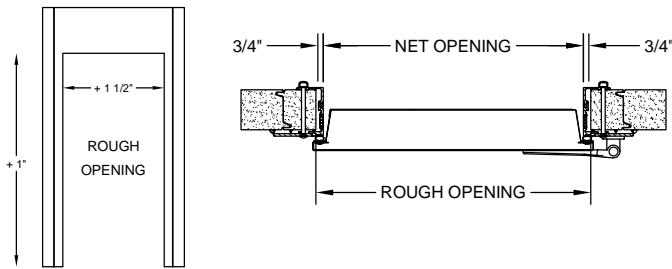


PL1750 HINGED DOOR INSTALLATION DETAIL

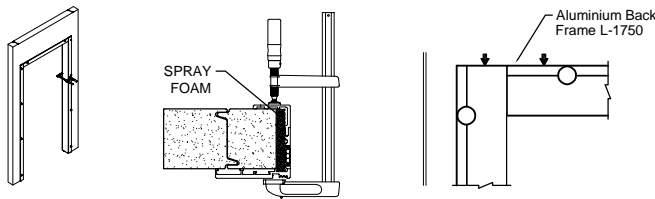
Step 1.

Cut the door opening in the panels. Allow a clearance of 1-1/2" in width and 1" in height to the finished opening dimension shown on the installation drawing.



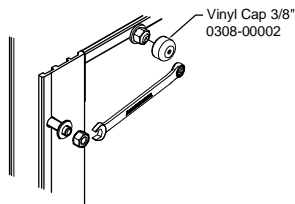
Step 3.

Then slide the back frame pieces into place, secure temporarily with clamps and level the door head, then the hinge-side jamb and finally the opposite jamb. Ensure that the back frame top portion are all align without any gap. (see illustration).



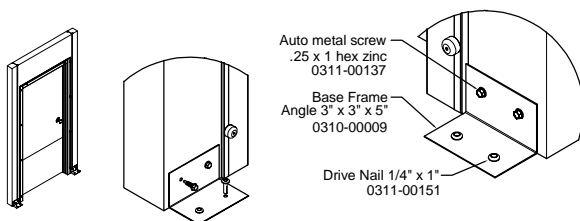
Step 5.

Secure the frame with the carriage bolts, washers and nuts supplied with the kit. (Be careful not to over-tighten and distort the panel.)



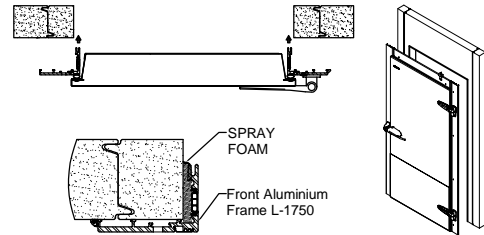
Step 7.

On the inside, install base frame angle at the bottom of the walls using the anchors supplied in the kit.



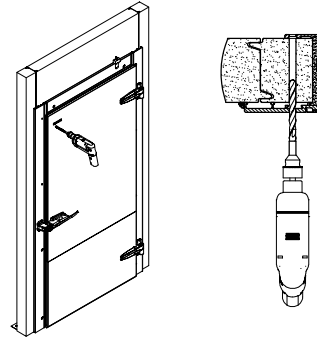
Step 2.

Insert the door and front frame assembly into the previously created opening and hold in place to spray urethane from the inside between the panel opening and front frame.



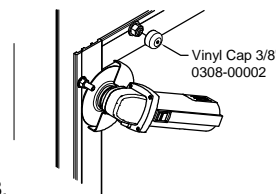
Step 4.

Using the pre-drilled holes in the frame drill through-holes in the panel using a 7/16" drill bit.



Step 6.

Cut off bolts ensuring excess of 1 x thread from the nut on the rear side with a cut-off saw, apply finishing vinyl caps.



Step 8.

Apply a finishing silicone seal around the perimeter of front and rear frame.

