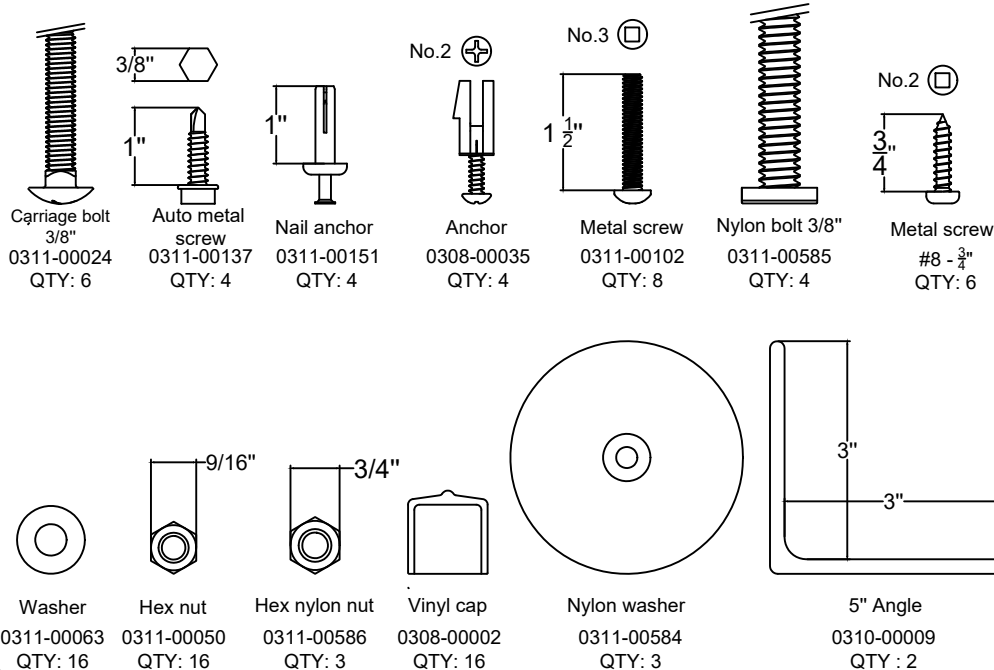
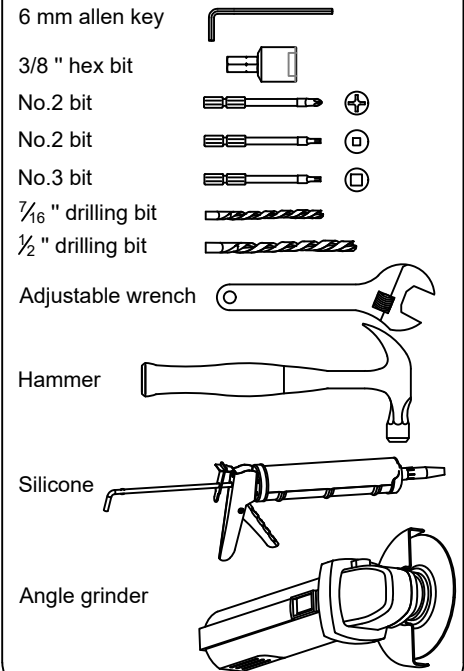


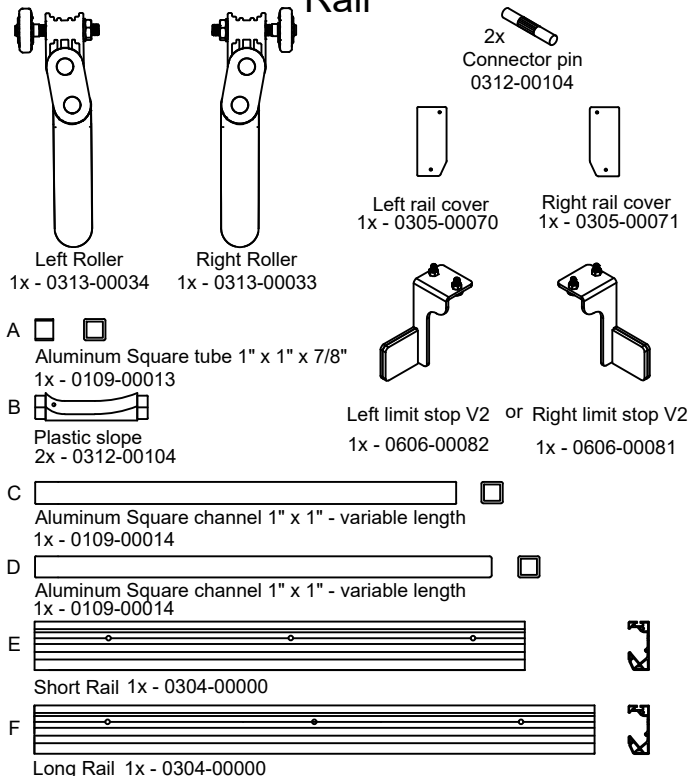
Hardware needed for installation



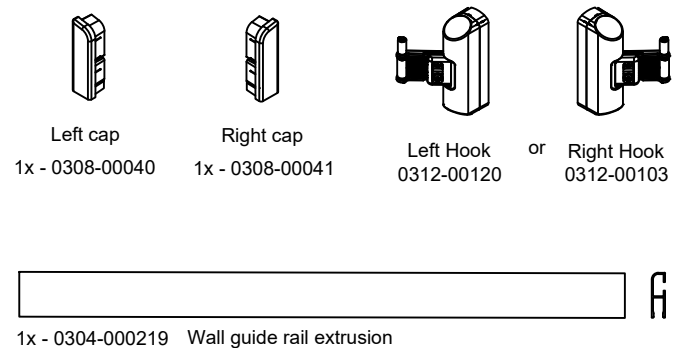
Tool list



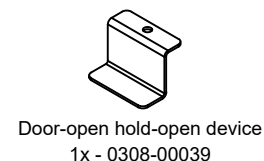
Rail



Wall Guide

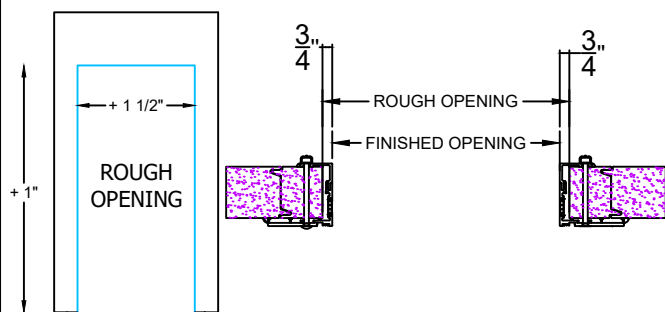


Option - Self-closing



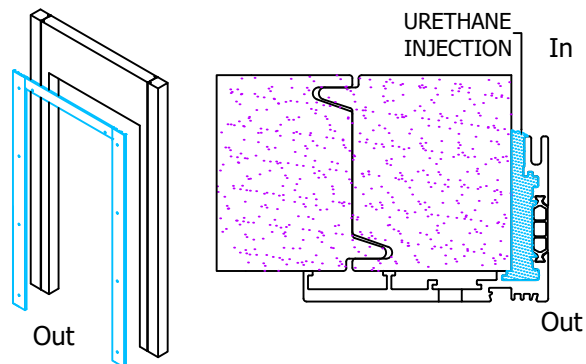
Step 1.

Cut the door opening in the panels. Allow a clearance of 1-1/2" in width and 1" in height to the finished opening dimension shown on the installation plan.



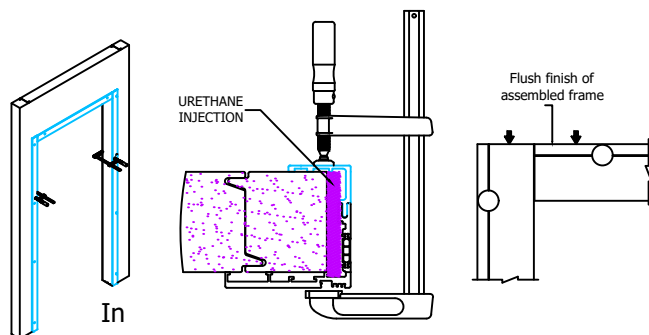
Step 2.

Insert the outer frame assembly in the opening and hold it in place while injecting urethane, between the panel opening and the outer frame.



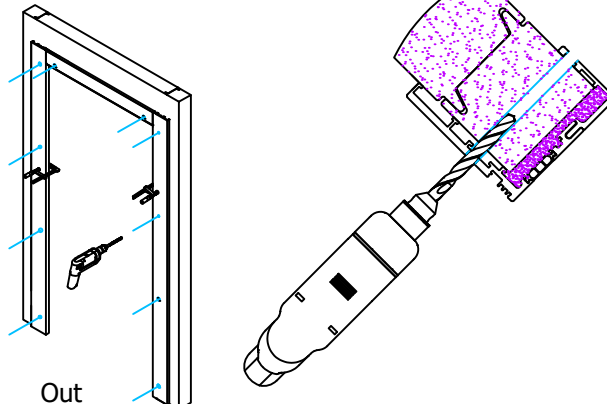
Step 3.

Insert the internal frame studs into the external frame. Secure temporarily with clamps. Make sure that both parts of the frame are properly interlocked all around the door and that the joints are aligned with each other to achieve a flush finish.



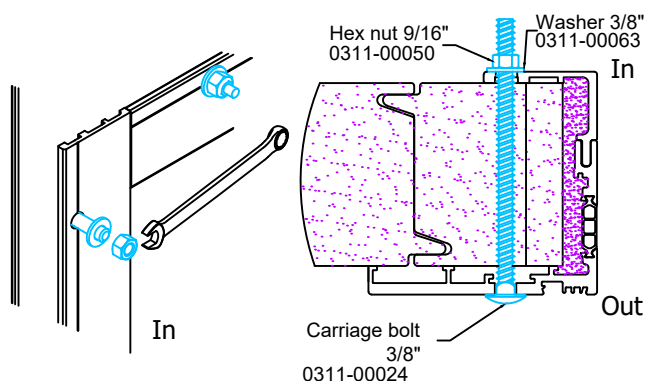
Step 4.

Following the starter holes in the frame (10x), drill the passing holes with a 7/16" drill bit.



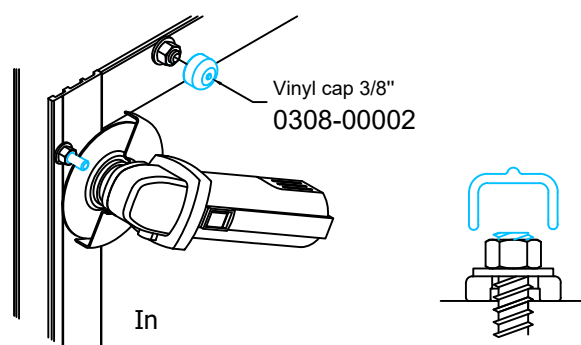
Step 5.

Secure the full frame with carriage bolts, washers and nuts provided with the kit. (Do not over-torque and deform the panel)



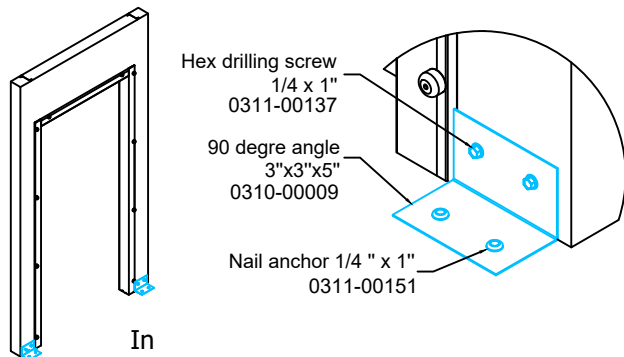
Step 6.

From the inside of the room, cut the excess of the carriage bolts with an angle grinder so that one (1) thread is visible. Cover with the vinyl caps.



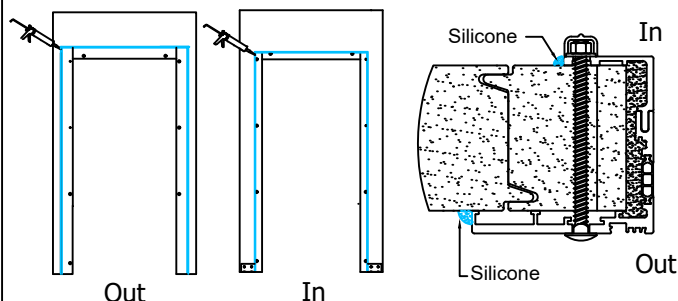
Step 7.

Install the reinforcement angles at the bottom of the interior walls, on both sides of the frame, using the anchors and screws provided in the kit



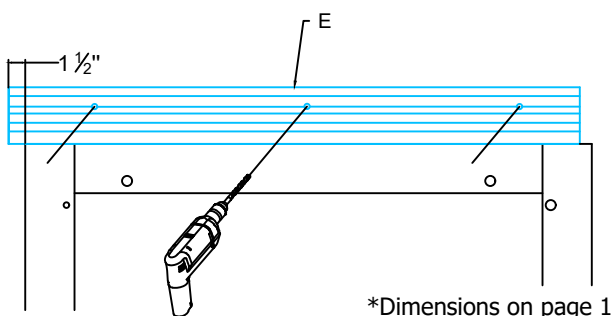
Step 8.

Apply a silicone finish gasket all around the frame, outside and inside the room.



Step 9.

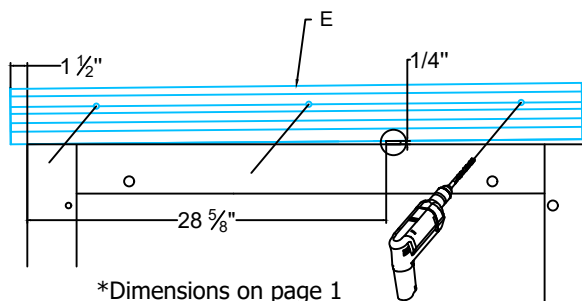
Position the E rail at 1 1/2 " from the side of the frame. Mark the position of the rail holes on the wall. Drill the holes with a 7/16" drill bit.



Step 9.

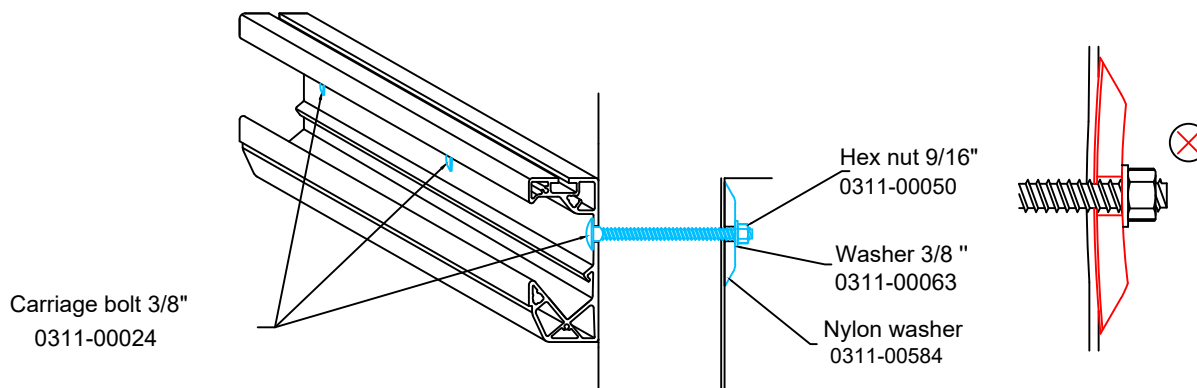
FOR AN INCLINED RAIL ONLY

Position the E rail at 1 1/2 " from the side of the frame. Insert between the rail and the top of the frame a 1/4" shim at 28 5/8" from the side of the frame. Mark the position of the rail holes on the wall. Drill the holes with a 7/16" drill bit.



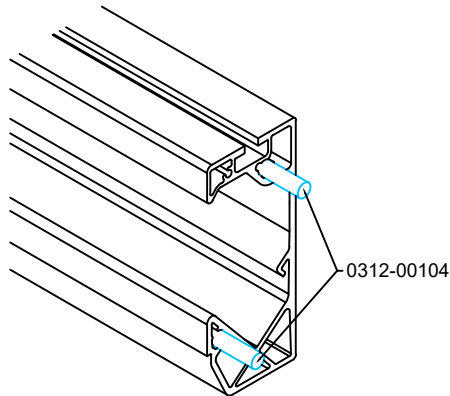
Step 10.

Secure the rail with the carriage bolts, washers and nuts provided with the kit. (Do not over-torque and deform the panel)



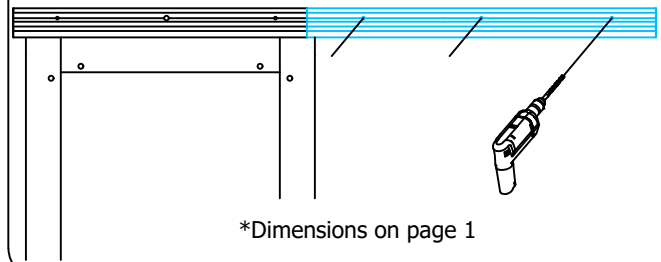
Step 11.

Insert the connector pins into the rail.



Step 12.

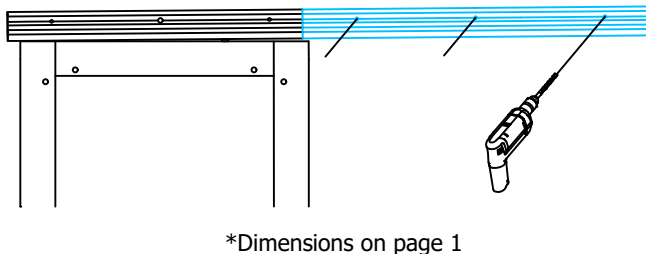
Position the F rail. Mark drilling holes position of the rail. Drill the holes with a 7/16" drill bit.



Step 12.1

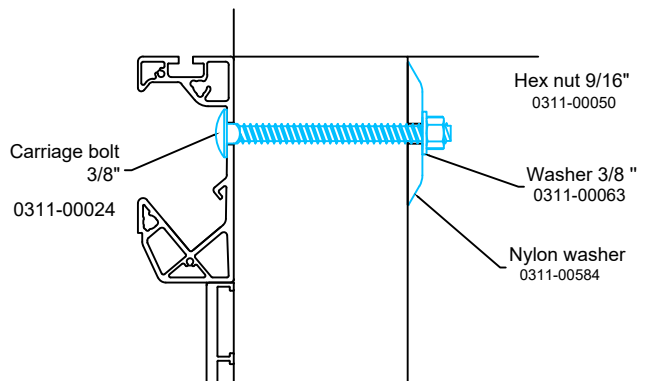
FOR AN INCLINED RAIL ONLY

Position the F rail aligned with the angle. Mark drilling holes position of the rail. Drill the holes with a 7/16" drill bit.



Step 13.

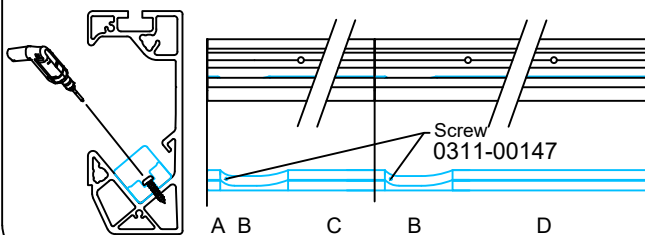
Secure the rail with the carriage bolts, washers and nuts provided with the kit. (Do not over-torque and deform the panel)



Step 14.

Assemble the A, B, C and D parts together in following order: A-B-C-B-D. For an inclined rail follow step 14.1 first and then insert the assemble guide bar into the main rail. Screw the B parts on the rail with the 0311-00147 screws.

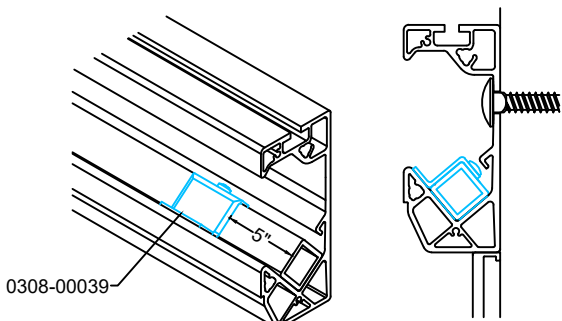
*Refer to page 1 for parts ID



Step 14.1.

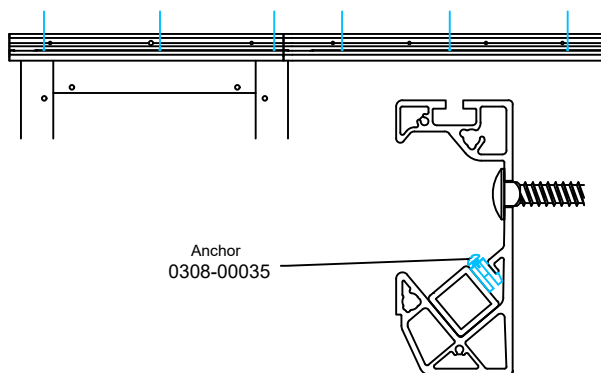
FOR AN INCLINED RAIL ONLY

Screw the embossed part at 5" from the edge of the rail on the D part. Insert the guiding bar in the rail.



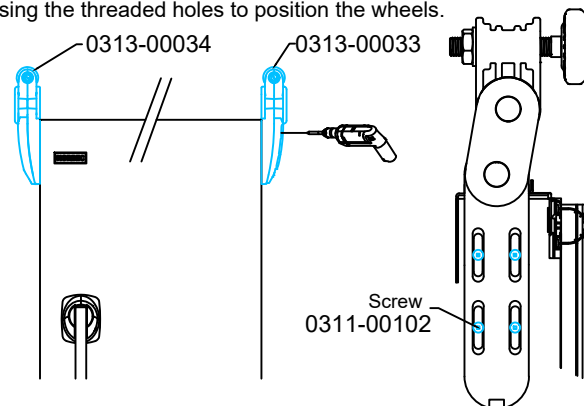
Step 15.

Add 6 plastic inserts to fix the tubing assembly.



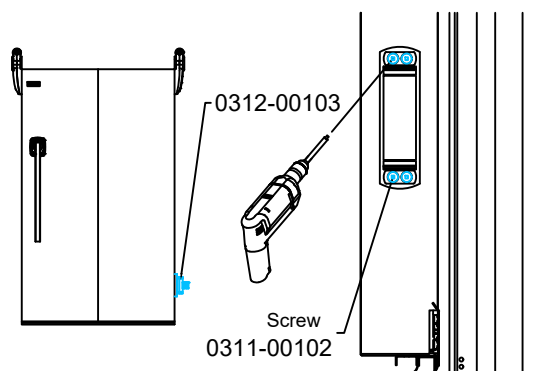
Step 16.

With 4 screws for each wheel, install the two wheels on the door using the threaded holes to position the wheels.



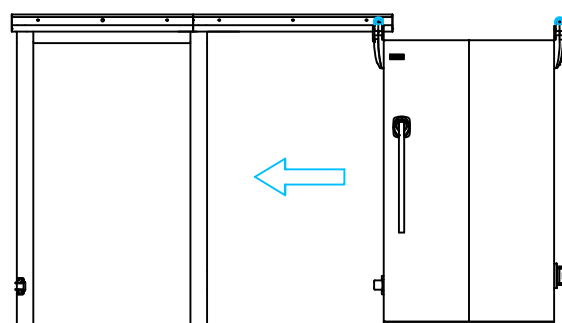
Step 17.

On the side of the door facing the opening, install with 4 screws the guide, using the starter holes.



Step 18.

Slide the door into the rail. Set the door in the closed position.



Step 19.

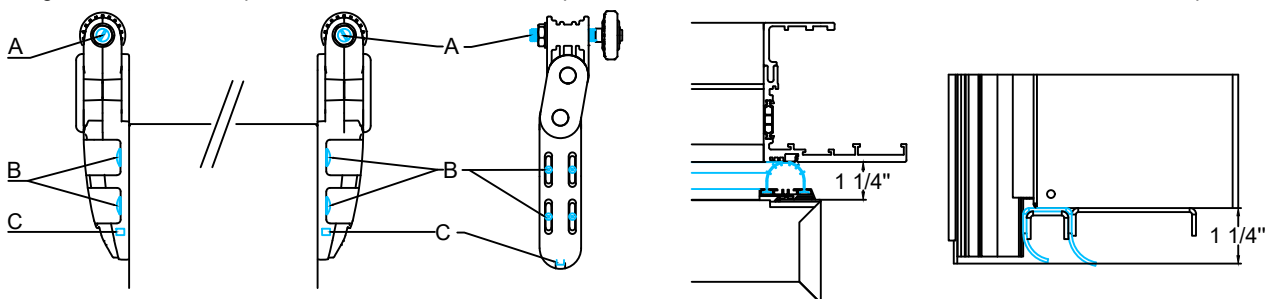
Adjust the door height so that the insulation gaskets are well compressed against the wall.

Screw A: Adjust the distance between the door and the wall

Screw B: Loosen the wheel in order to adjust the height with screw BE CAREFULL NOT TO OVERTIGHT THE SCREWS

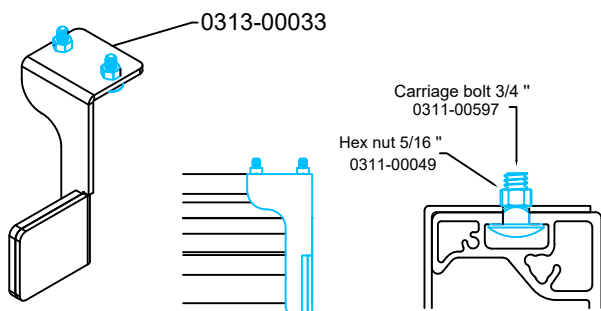
Screw C: Adjust the height of the door in relation to the floor

The gaskets are well compressed when the door in closed position is 1 1/4" from the frame and 1" from the floor for the sweep.



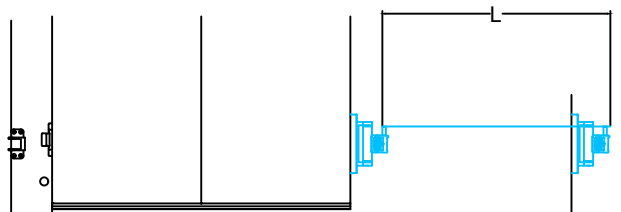
Step 20.

Slide the nuts into the rail groove and align the bracket flush to the edge of the rail and screw the nuts to solidify.



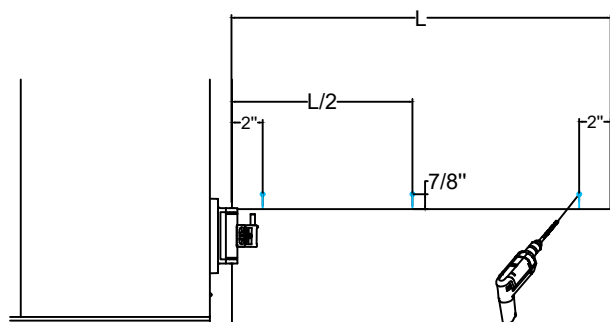
Step 21.

Make the adjustment from step 19 before continuing. Slightly open the door and draw a line above the guide's roller. Fully open the door and draw another line above the guide's finger. On the wall, draw a line that connects the two marks, with the length of the lower rail (L).



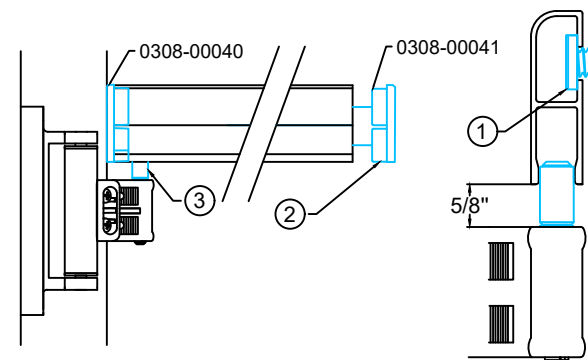
Step 22.

At 2" from each side of the line, make a starter hole, with a 7/8" offset over the line. Make another starter hole in the center of the line (L/2), with an offset of 7/8" over the line. Drill the passing holes with a 1/2" drill bit.



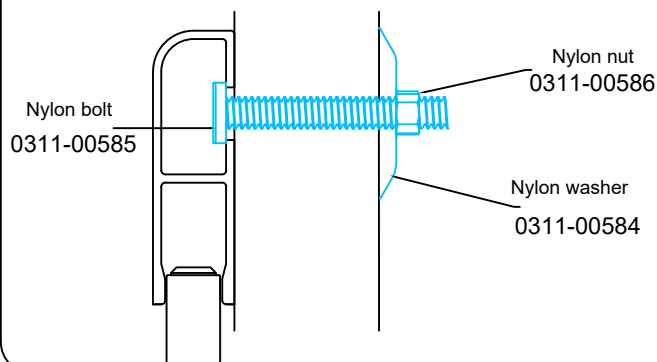
Step 23.

Insert the 3 nylon bolts, the caps and the guiding hook on to the bottom guide rail. Make sure you have 5/8" between the guide rail and the plastic piece with the door closed.



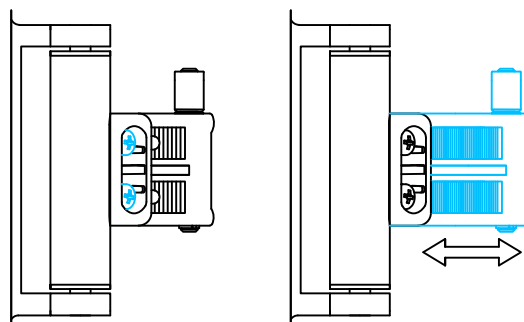
Step 24.

Insert the nylon bolts in the passing holes drilled before and solidify from the inside of the room with nylon nuts and washers.



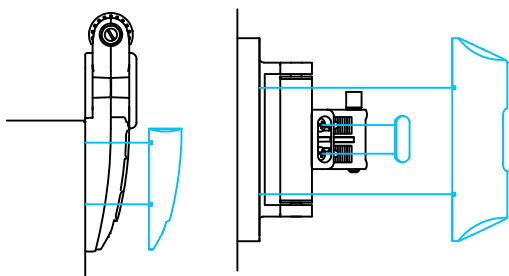
Step 25.

Adjust the length of the hook by loosening the screws and pulling the movable section. BE CAREFUL NOT TO DISENGAGE THE SPRINGS THAT REST AGAINST THE MOVABLE PART.



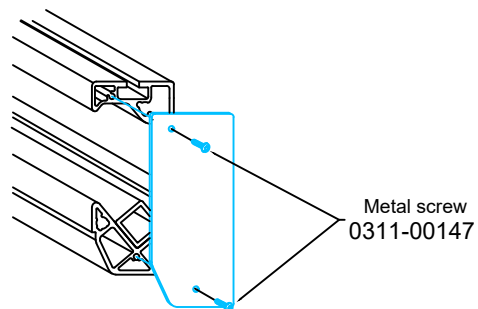
Step 26.

Install the covers on the wheels and the wall hook.



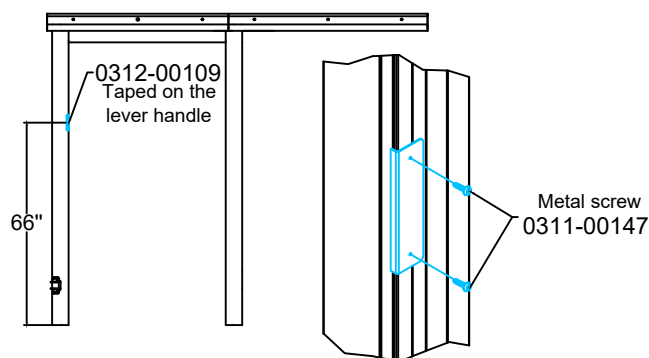
Step 27.

IF THE DOOR HAS A HOOD OPTION, SKIP THIS STEP
With 2 screws, install the covers on the main rail.



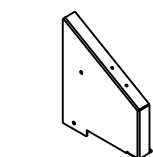
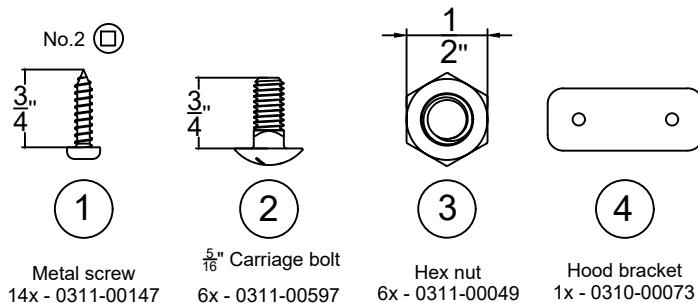
Step 28.

Screw the frame protection plate on to the frame at 66" from the floor. Make sure the lever handle hold on the plate when used.

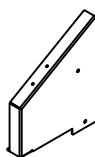


For the assembly of the **electric motor option**, please refer to:
E-Circuit user and installation manual.

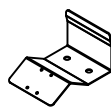
Hardware for HOOD OPTION



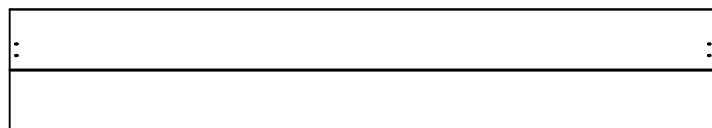
RIGHT rail cover hood
option (Piece # varies)
QTY: 1



LEFT rail cover hood
option (Piece # varies)
QTY: 1

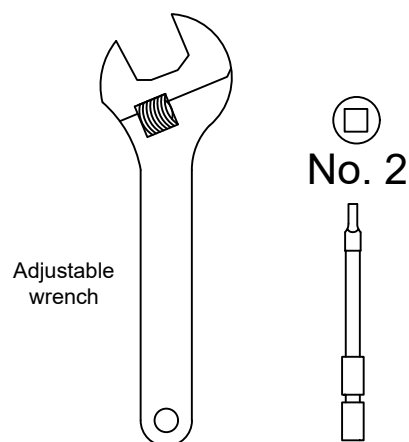


Zbar hood option
3X - 0305-00074



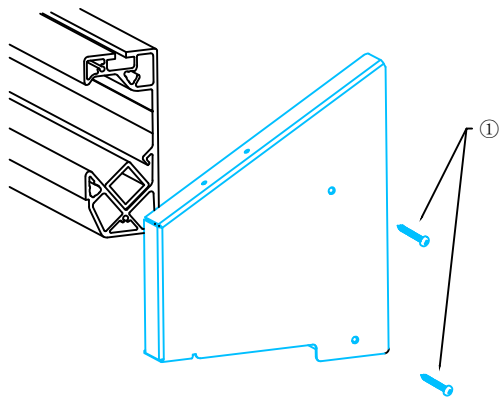
2x - 0328-00342 Top plate for sliding door hood - variable length

Tool list



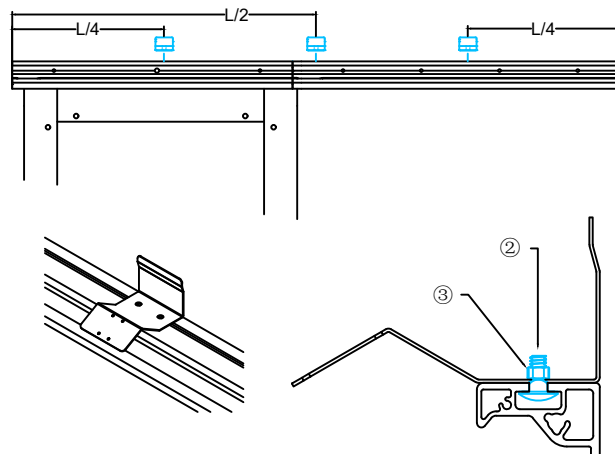
Step H1.

Screw on the support plate with two screws ①, through the circular part at the end of the rails. To do on both side.



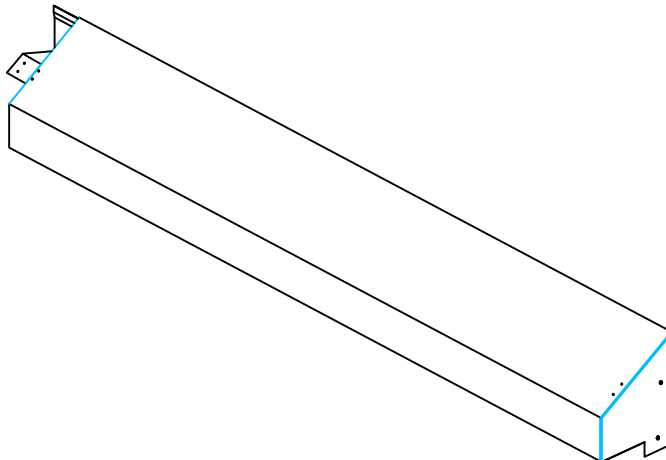
Step H2.

Place the brackets on the rail according to the images below. Adjust the center bracket in relation to the hood. Screw on the nuts to solidify, making sure not to move the brackets.



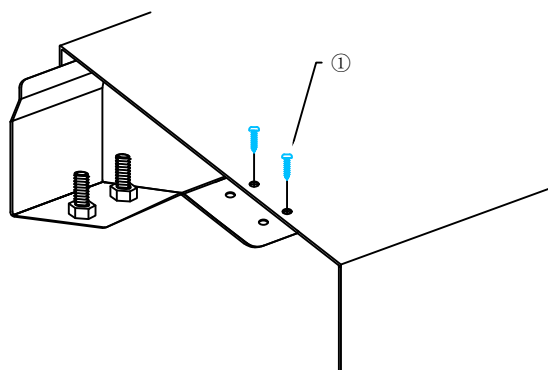
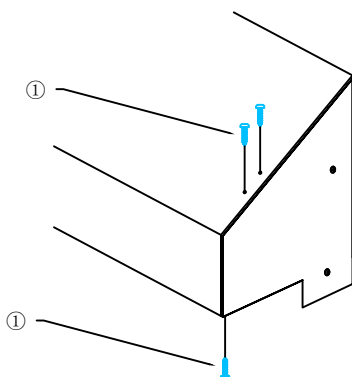
Step H3.

Place one of the two halves of the hood on the support brackets, the superior bend should be between the wall and the brackets. Make sure that the hood is well align with the brackets.



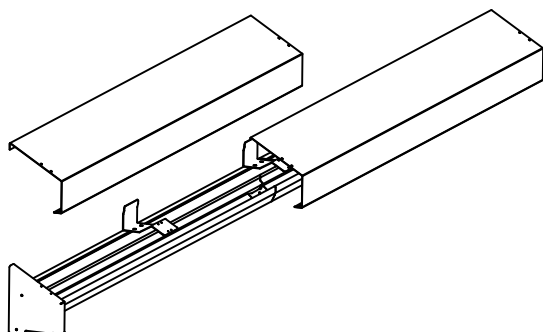
Step H4.

Screw one end of the hood to the bracket with two screws ① on top and one screw ① on the interior bend. Screw the other end of the hood on the center bracket with two screws ①.



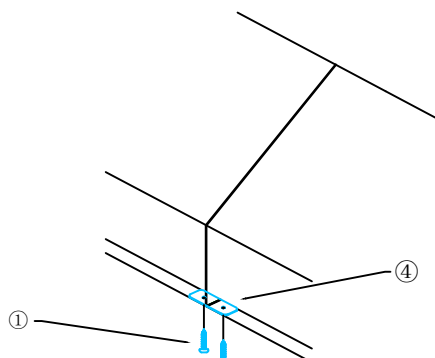
Step H5.

Install the hood using the metal screws ①.

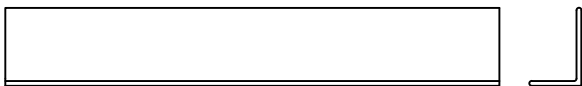


Step H6.

Place the support plate ④ inside the inferior bend, align the holes and screw on with two metal screws ①.



Hardware for protection angle



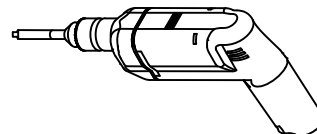
1x - 0305-00008 Protection angle 3/8" x 4" x 6" x 66" steel painted grey



Screw anchor KH-EZ 3/8 x 3-1/2"
1x - 0311-00382

Tool list

Drill Machine

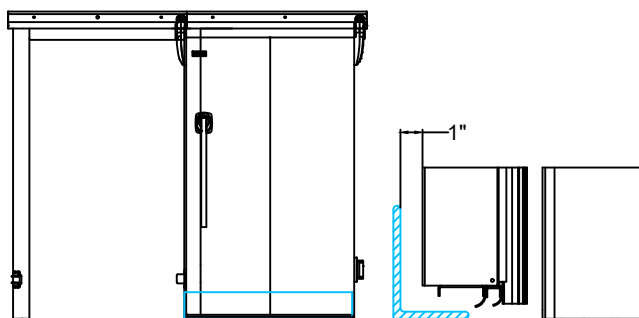


3/8" concret drilling bit



Step 1.

Position the angle aligned with the opening of the door and parallel to the wall. Leave a 1" gap between the door and the angle with the door in open position.



Step 2.

Drill a $\frac{5}{16}$ " hole aligned with the angle's hole. Screw the anchors in place.

