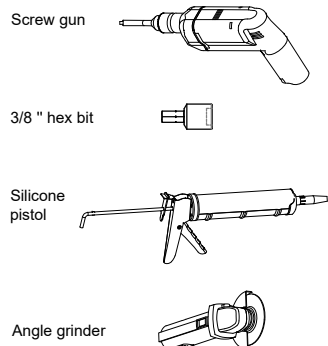
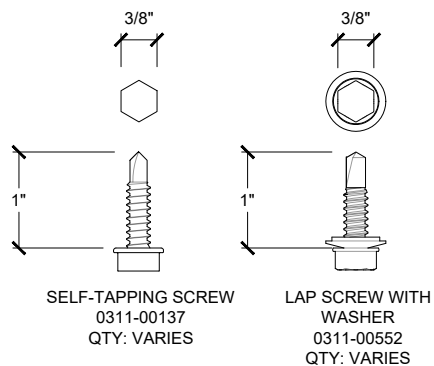


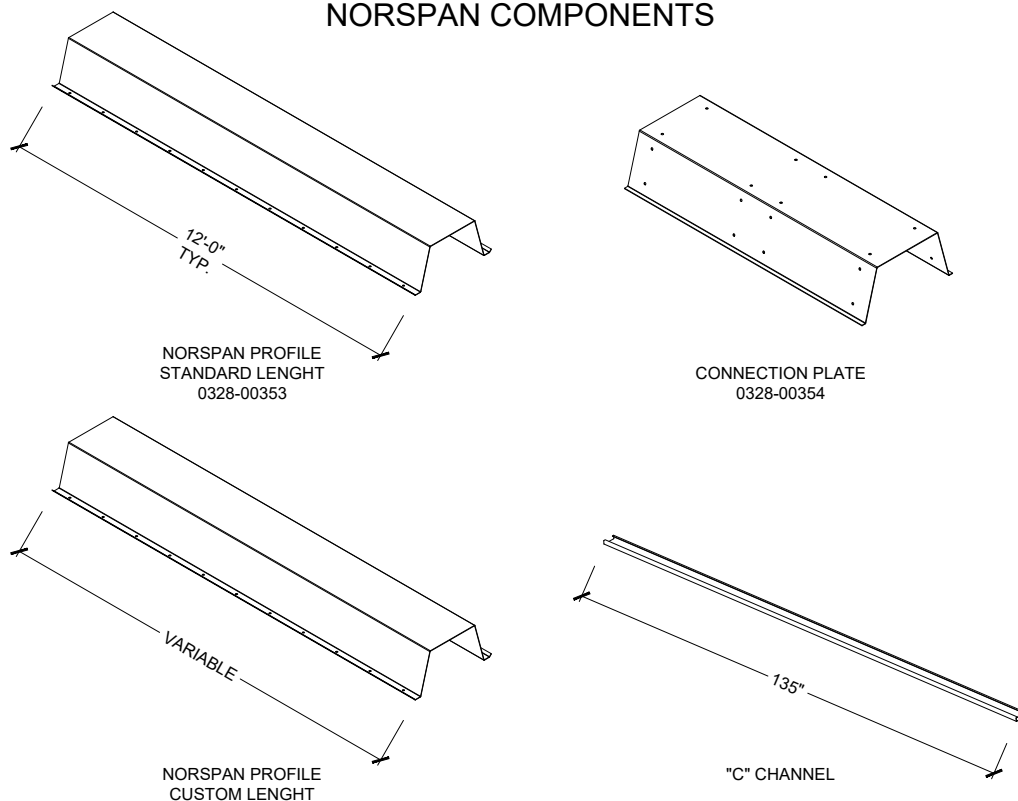
REQUIRED TOOLS



FASTENERS



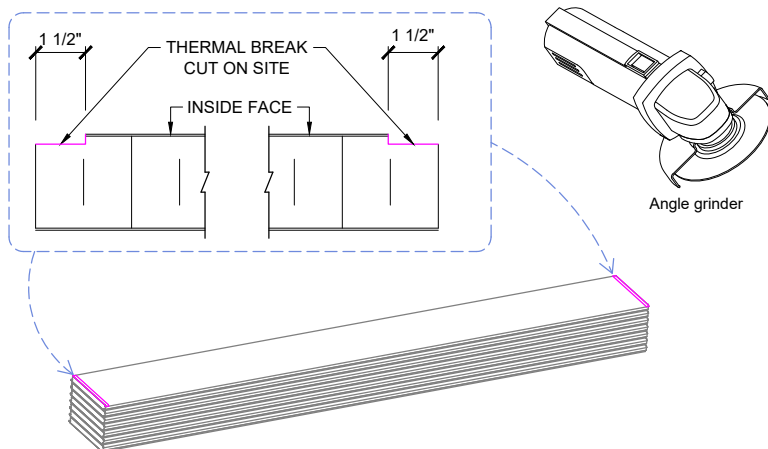
NORSPAN COMPONENTS



This guide describes the installation procedure for the NORSPAN support system. Ensure all required tools and components are available before starting installation.

STEP 1

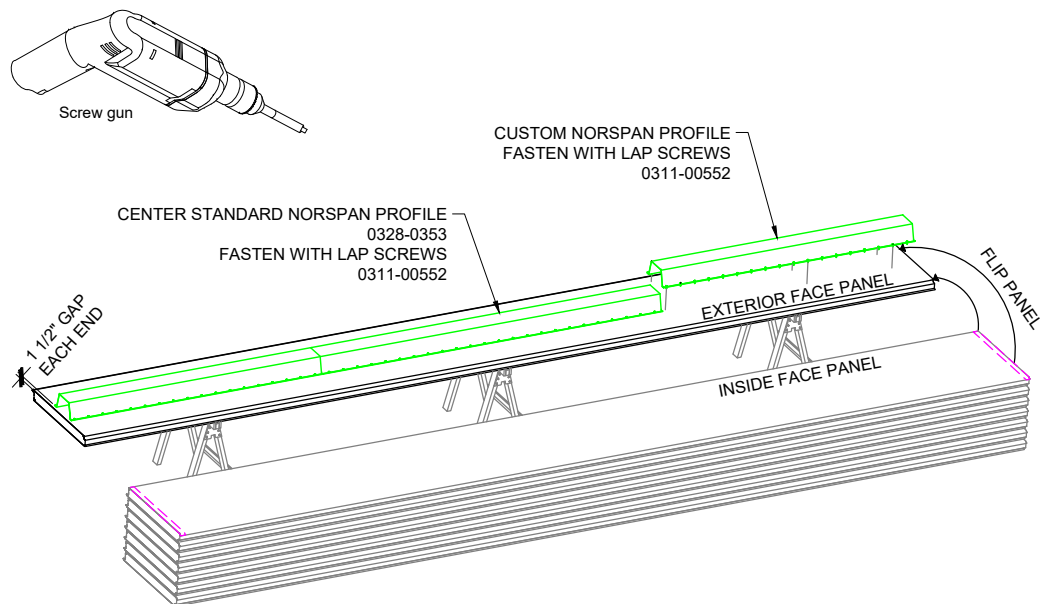
IF REQUIRED, CUT THE THERMAL BREAK BEFORE FLIPPING THE PANEL
TO INSTALL THE NORSPAN PROFILES.



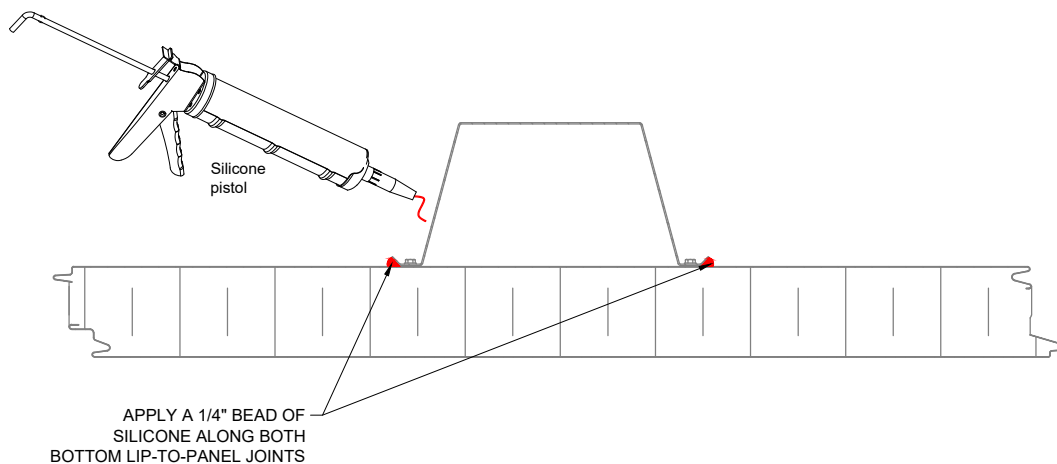
NOREX PANEL STACK: NOREX PANEL ARE DELIVERED WITH INSIDE STEEL FACING UP
YOU WILL NEED TO FLIP TO INSTALL THE NORSPAN PROFILES AT STEP 3.

STEP 3

- FLIP PANEL TO INSTALL THE NORSPAN PROFILES.
- CENTER THE STANDARD NORSPAN PROFILE ON THE PANEL.
- POSITION THE CUSTOM NORSPAN PROFILE AT BOTH ENDS OF THE STANDARD PROFILE, LEAVING A 1 1/2" GAP AT EACH END.
- FASTEN THE NORSPAN PROFILES TO THE PANEL USING LAP SCREWS.
- AFTER FASTENING THE NORSPAN, APPLY A BEAD OF SILICONE ALONG BOTH BOTTOM LIP-TO-PANEL JOINTS.

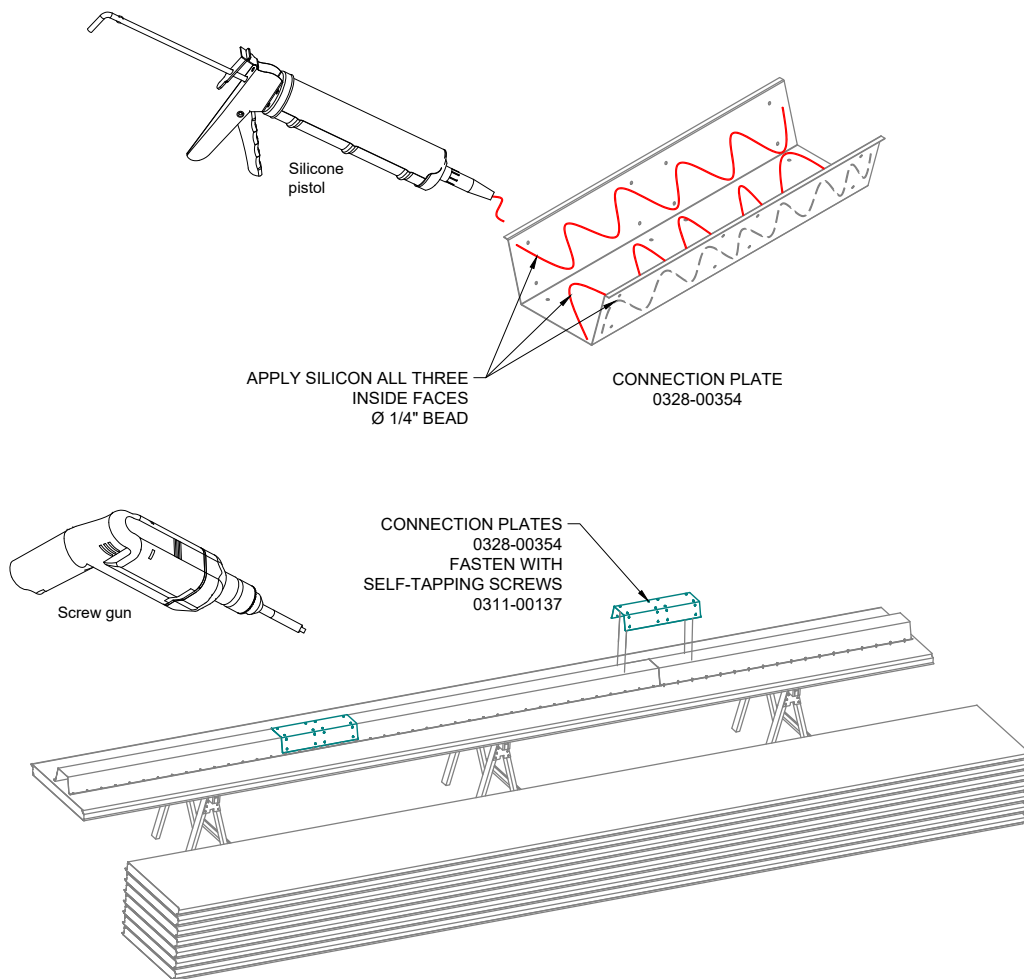


NOREX PANEL STACK: NOREX PANELS ARE DELIVERED WITH INSIDE STEEL FACING UP
YOU WILL NEED TO FLIP TO INSTALL THE NORSPAN PROFILES.



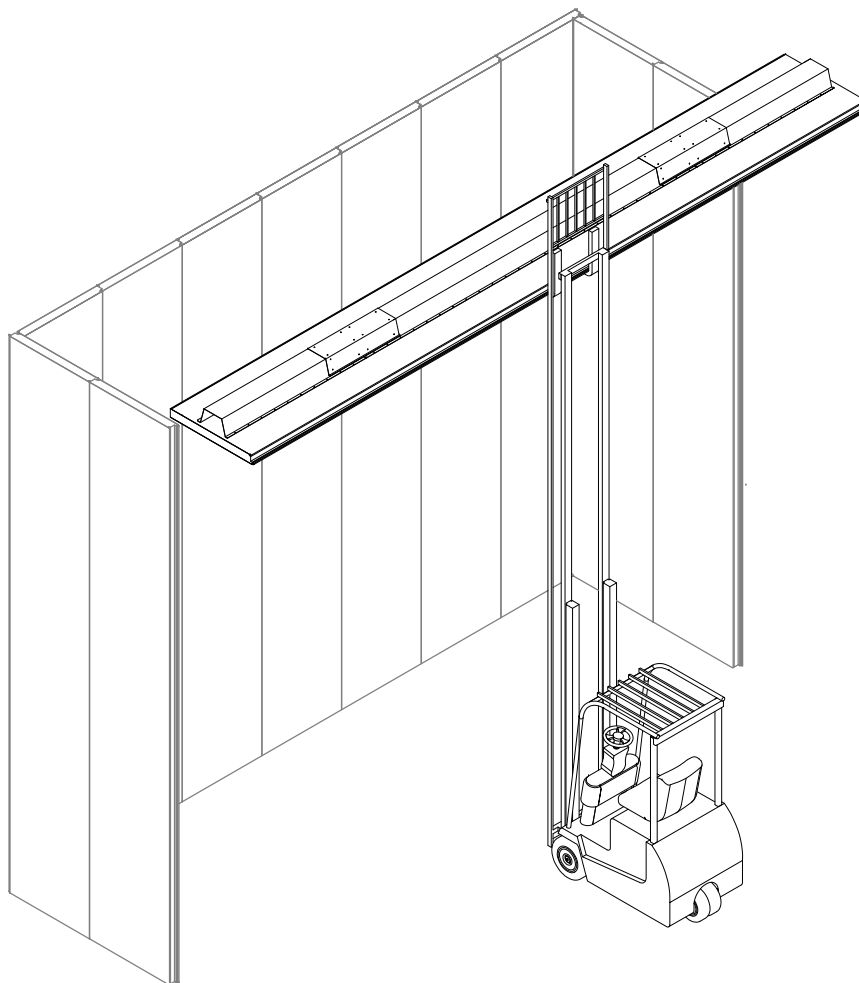
STEP 4

- APPLY SILICONE TO ALL THREE INSIDE FACES OF THE CONNECTION PLATES.
- PLACE THE CONNECTION PLATES AT NORSPAN PROFILES JUNCTIONS.
- FASTEN THE CONNECTION PLATES TO THE NORSPAN PROFILES USING SELF-TAPPING SCREWS.



STEP 5

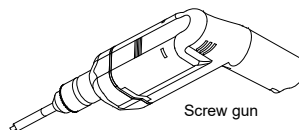
RAISE THE PANELS TO THE CEILING POSITION
AND INSTALL IN ACCORDANCE WITH NORBEC STANDARDS AND THE PROJECT DRAWINGS.



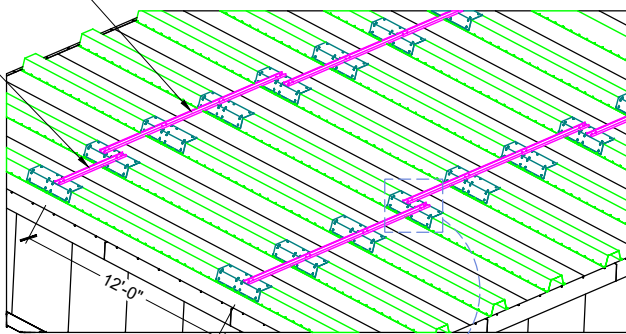
STEP 6

INSTALL "C" CHANNEL ON CONNECTION PLATES

135" LONG "C" CHANNEL
TO COVER 4 PANELS WIDTH
(127-1/2" EFFECTIVE WIDTH)
FASTEN EACH "C" CHANNEL WITH
SELF-TAPPING SCREWS
0311-00137



CUT ON SITE FROM A 135" LONG
"C" CHANNEL



"C" CHANNELS
INSTALLED IN STAGGERED FASHION

CONNECTION PLATES
0328-00354

SELF-TAPPING SCREWS
0311-00137

APPROX. 6"

