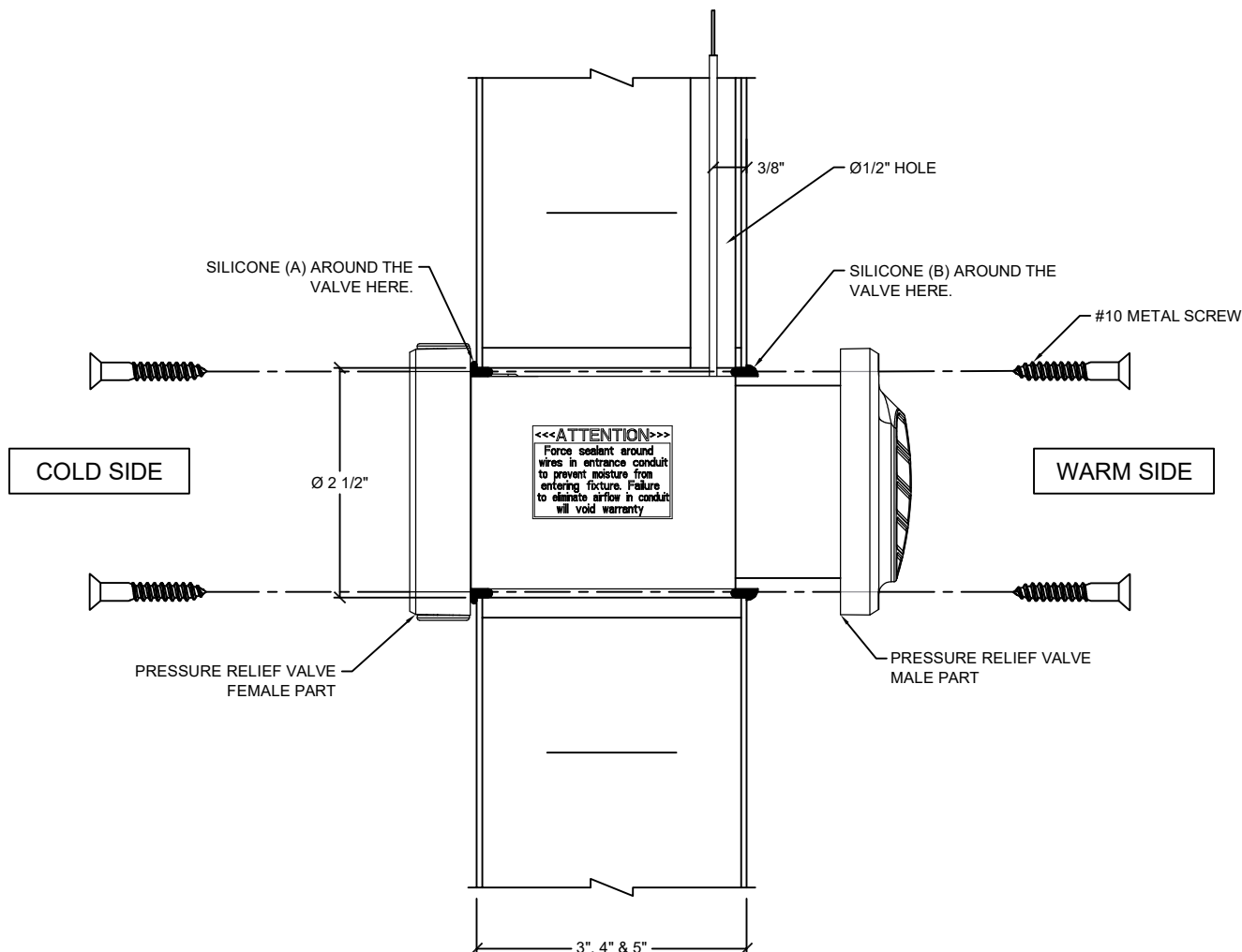




1825LE PRESSURE RELIEF PORT INSTALLATION INSTRUCTION



1. Cut a 2 1/2"Ø hole through panel.
2. Bore a 1/2"Ø hole for passage of heater wires. Center of hole to be approximately 3/8" from warm side wall face and oriented ABOVE the 2 1/2" hole.
(A). Place bead of silicone around the pressure relief valve so that the bead seals the hole after the valve is installed.
3. Insert tube and valve body assembly through spacer and into wall from the cold side, wire first. Feed wires up through 1/2"Ø hole to junction box as tube and body assembly pass through Wall.
DO NOT PULL ON THE TWO HEATER LEAD WIRES.
(B). Silicone between tube end and foam, all around, including wire exit area.
4. Attach the female part of the pressure relief valve (cold side) to the wall with #10 (x4) metal screws. Do not overtighten screws or the louver may break.
5. Attach the male part of the pressure relief valve (warm side) to the wall using #10 (x4) metal screws. Do not overtighten screws or the louver may break.
6. Connect the two lead wires to a 110-120 Vac power source and GREEN wire to GROUND. WARNING ! DOUBLE CHECK THAT VOLTAGE IS CORRECT. DO NOT CONNECT PRESSURE RELIEF PORT (PRP) TO A HIGHER VOLTAGE, RISK OF FIRE.

CAUTION: Turn off power to (PRP) during periods without refrigeration to reduce heat build up.

Placement note: Pressure relief ports can be expected to generate some moisture or frost during humid weather conditions. When warm moist air is cooled as it enters the refrigerated space, the formation of some condensation is unavoidable. To reduce the chance of frost or moisture build up, the pressure relief port should be located where the entering warm air can disperse without directly contacting a cold surface.